

# Repair and Reconditioning



Safety consultants often say, "It's always better to prevent an accident than to defend your responsibility for one."

Don't wait until your magnet chuck has an expensive breakdown requiring emergency repairs. Walker will inspect your magnetic chuck and give an accurate estimate cost of the repair. No work will be done prior to customer approval.

Under the repair and reconditioning program, your equipment can be reconditioned and will carry a **new 1 year chuck warranty**.

The program includes:

- Permanent Magnetic Chucks
- Rectangular and Rotary Electromagnetic Chucks
- Demagnetizers
- Electronic Chuck Controls



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### **Every Lift Inspection:**

- Keep lifting surface clean, smooth, flat, free of rust
- Deep nicks may require regrinding the entire lifting surfaces.

#### Daily Inspection

 Check entire magnet case, lifting surface, bail or eyebolts, and welds for cracks or other defects.

If present DO NOT USE THE MAGNET - contact Walker.

 Check physical condition of magnet (handle assy, lamps, cords, operating labels and product safety signs).

### Weekly Inspection

- The lifting surface of the magnet should be checked for flatness and wear. Uneven wear and out of flatness can greatly reduce the lifting capacity.
- Check the rigid epoxy of the encapsulated coil.



Thousands of Walker Lifting Magnets are in service today, performing safe efficient material handling applications. To optimize these magnets performance, they should be properly maintained.

Worn contact surfaces, loose or broken cam-links, corroded battery terminals, illegible or missing labels and nameplates. After years of use, bottom surfaces become worn and may not rate to maximum lifting capacities.

Walker strongly recommends Self-Contained Lift Magnets are sent in yearly for lift recertification to make sure your unit is functioning properly and is lifting to its full capacity.

Contact Walker for a Return Authorization Form to send your unit in for inspection, repair or reconditioning.

www.walkermagnet.com 1-800-962-4638