CERAMAX HANDLE REPAIR PARTS
AND REPAIR PROCEDURE

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**CERAMAX Perno Handle Repair**
(For sizes 5 x 10 thru 10 x 16 only)

1. Handle Assembly 58-BB984-length of chuck EX: 6 x 12 = BB984-12
   (includes handle body CC509 or CC1317, handle rod DD1102-length,
   knob DD2567, seal DD1222, taper pin #2 taper x 7/8 LG.)
2. Crankshaft 39-DD999
3. Bushing 39-DD2637
4. Camlink 08-DMY777

**TOLERANCES:** Unless otherwise specified tolerances on finished part shall be as follows: DEC. DM of 1 Places ± .04, DEC. DM of 2 Places ± .015, DEC. DM of 3 Places ± .001, Flatness .001 per 12", Parallelism .001 per 12", Fractional DM ± .0015, Concentricity .001, Squareness .001 per 12", Finish 125 Rms, Angles ± 30'. Sheet metal tolerances per DD-13332, Remove sharp edges, Tote, not additive. Do not scale print, All Tote, total indicator reading.

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